

Date: Monday, 31/03/2008 2:46:36 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEBBING
 Job Number : 38258
 Estimate Number : 10755
 P.O. Number :
 This Issue : 31/03/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 38177
 Written By :
 Checked & Approved By :
 Comment : Est: A 05.02.09 New Issue KJ/JLM

Part Number : D3320041
 Drawing Number : D3320 UNDER REVIEW
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 07/04/2008 Qty: 2 Um: Each

B PH 03.04.08 all per PH
Rev # one time only

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 6031

Fabricate D3320-041 as per Dwg D3320

Possible Supplier: Aerotex or Tulmar

Material release note is required

C20810 3/31

(2)

2.0 D3320041P Webbing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Webbing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

PC 8/4/8 (1)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5 08/04/08 x2

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST478

AS 08/04/08 (x2)

Date: Monday, 31/03/2008 2:46:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 38258

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-04-09

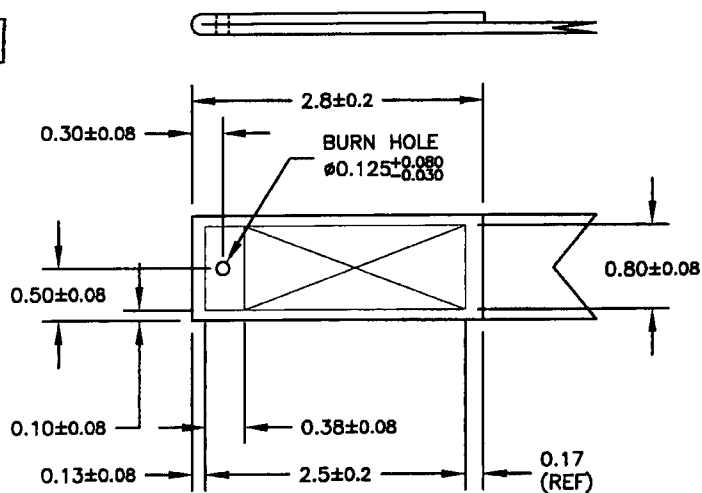
✓



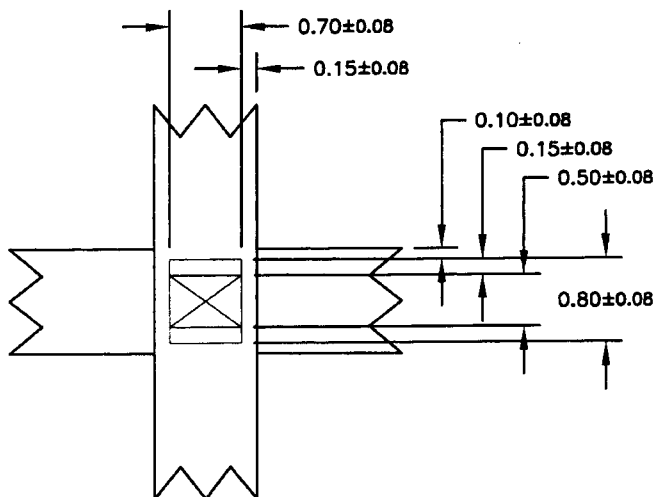
DESIGN PH	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3320	REV. B SHEET 2 OF 2
DATE 07.05.29		TITLE WEBBING	SCALE NTS

RELEASED

07.07.19 **[Signature]**



DETAIL A
TYPICAL WEBBING TERMINATION DETAIL



DETAIL B
TYPICAL WEBBING INTERSECTION STITCH DETAIL

UNDER REVIEW
03.03.25 **PA**

PA
06.04.08

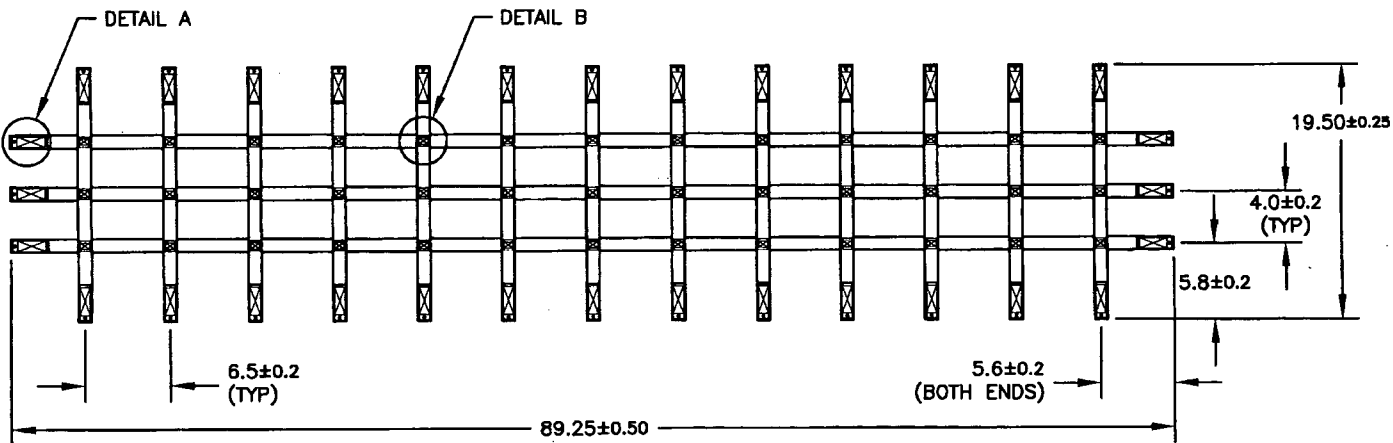
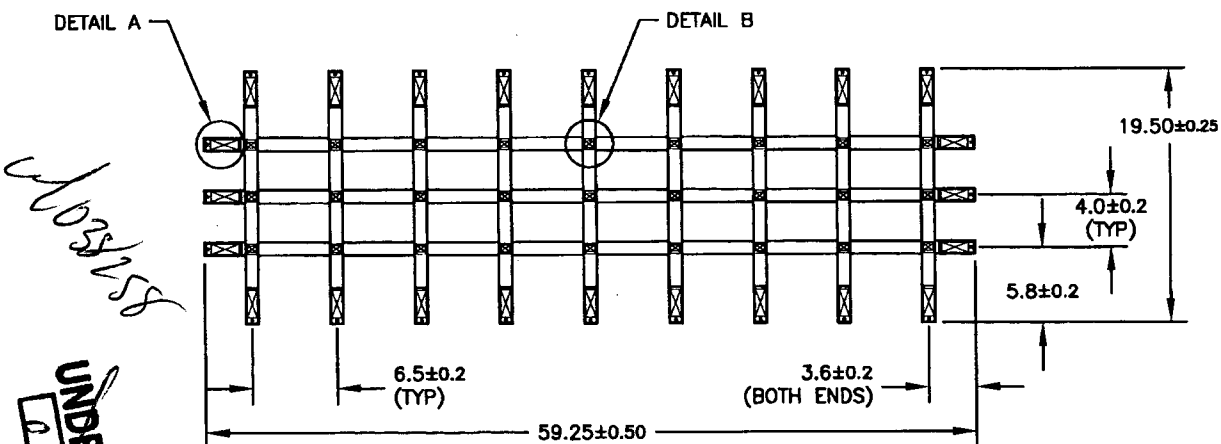
W/O 38258

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DART

DESIGN	DH	DRAWN BY	JS	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	CE	APPROVED	JS	DRAWING NO.
				D3320
DATE	07.05.29	TITLE	WEBBING	REV. B
				SHEET 1 OF 2
				SCALE
				1:1.5
A	04.09.28	NEW ISSUE		
B	07.05.29	REVISED TOLERANCE AND REFORMAT		

**D3320-041 WEBBING****D3320-043 WEBBING****NOTES**

- 1) WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE II, CLASS 1A, COLOR RED.
- 2) NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED.
- 3) STITCH PATTERNS TO CONFORM TO DETAILS A AND B.
- 4) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH.
- 5) HOT CUT WEBBING ENDS TO PREVENT FRAYING.
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 7) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

RELEASED

07.07.19

UNDER REVIEW

03.03.25

Pd 06.06.07

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

28636

Ship Date

3-Apr-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer: L Lacelle
Tel: 613-632-1053
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
21167	1-Apr-08	CDART100	Barney Bangs	00006031	Pick-Up		R92-28636
Item No.	Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered		

8426-001
Webbing Ass'y, Red/89.25" long x 19.5" Wide
Drawing No: D3320 (P/N D3320-041)
DWG Rev: C PRELIM

Comments: Rev B
RUSH ORDER!

Lot No: BATCH0000000004 Qty: 2

Tony Seguin

RELEASE NOTE

TULMAR

COPY

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.
R92-28636
Ship Date
3-Apr-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

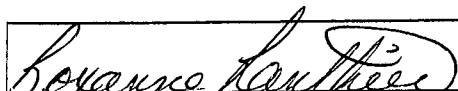
Ship To:

Dart Aerospace
1270 Aberdeen Street
Buyer: L Lacelle
Tel: 613-632-1053
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No. 21167	Order Date 1-Apr-08	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number 00006031	Ship Via Pick-Up	Packing Slip No. 28636	
Item No. 8426-001	Qty 2	UOM EA	Qty Shipped/Returned 2
Description Webbing Ass'y, Red/89.25" long x 19.5" Wide Drawing No: D3320 (P/N D3320-041) DWG Rev: C PRELIM Comments: Rev B RUSH ORDER! Lot No: BATCH0000000004 Qty: 2			

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

04/03/2008

Date